

**Table of Nominal Pipe Bore (ID) Sizes to BS1600**

*All dimensions in Inches*

NB	Outside Diameter	Sch 5S	Sch 10S	Sch 10	Sch 20	Sch 30	Sch 40S	Std	Sch 40	Sch 60	Sch 80S	XS	Sch 80	Sch 100	Sch 120	Sch 140	Sch 160	XXS
0.500	0.840	0.710	0.674	0.674			0.622	0.622	0.622		0.546	0.546	0.546				0.464	0.252
0.750	1.050	0.920	0.884	0.884			0.824	0.824	0.824		0.742	0.742	0.742				0.612	0.434
1	1.315	1.185	1.097	1.097			1.049	1.049	1.049		0.957	0.957	0.957				0.815	0.599
1.250	1.660						1.380	1.380	1.380		1.278	1.278	1.278					0.896
1.500	1.900	1.770	1.682	1.682			1.610	1.610	1.610		1.500	1.500	1.500				1.338	1.100
2	2.375	2.245	2.157	2.157			2.067	2.067	2.067		1.939	1.939	1.939				1.687	1.503
2.500	2.875	2.709	2.635	2.635			2.469	2.469	2.469		2.323	2.323	2.323				2.125	1.771
3	3.500	3.334	3.260	3.260			3.068	3.068	3.068		2.900	2.900	2.900				2.624	2.300
3.500	4.000						3.548	3.548	3.548		3.364	3.364	3.364					
4	4.500	4.334	4.260	4.260			4.026	4.026	4.026		3.826	3.826	3.826		3.624		3.438	3.152
5	5.563	5.345	5.295	5.295			5.047	5.047	5.047		4.813	4.813	4.813		4.563		4.313	4.063
6	6.625	6.407	6.357	6.357			6.065	6.065	6.065		5.761	5.761	5.761		5.501		5.187	4.897
8	8.625	8.407	8.329	8.329	8.125	8.071	7.981	7.981	7.981	7.813	7.625	7.625	7.625	7.437	7.187	7.001	6.813	6.875
10	10.750	10.482	10.420	10.420	10.250	10.137	10.020	10.020	10.020	9.750	9.750	9.750	9.562	9.312	9.062	8.750	8.500	8.750
12	12.750	12.438	12.390	12.390	12.250	12.090	12.000	12.000	11.938	11.626	11.750	11.750	11.374	11.062	10.750	10.500	10.126	10.750
14	14.000	13.688	13.624	13.500	13.376	13.250		13.250	13.124	12.812		13.000	12.500	12.124	11.812	11.500	11.188	
16	16.000	15.670	15.624	15.500	15.376	15.250		15.250	15.000	14.688		15.000	14.312	13.938	13.562	13.124	12.812	
18	18.000	17.670	17.624	17.500	17.376	17.124		17.250	16.876	16.500		17.000	16.124	15.688	15.250	14.876	14.438	
20	20.000	19.625	19.564	19.500	19.250	19.000		19.250	18.812	18.376		19.000	17.938	17.438	17.000	16.500	16.062	
22	22.000	21.624	21.564	21.500	21.250	21.000		21.250	20.750	20.250		21.000	19.750	19.250	18.750	18.250	17.750	
24	24.000	23.564	23.500	23.500	23.250	22.876		23.250	22.626	22.062		23.000	21.562	20.938	20.376	19.876	19.312	
26	26.000							25.250				25.000						
28	28.000							27.250				27.000						
30	30.000		29.376	29.376	29.000	28.750		29.250				29.000						
32	32.000							31.250				31.000						
34	34.000							33.250				33.000						
36	36.000			35.376	35.000	34.750		35.250	34.500			35.000						

Every care has been taken in the preparation of this technical data. However, no liability can be accepted for any errors nor the consequences arising from such errors.